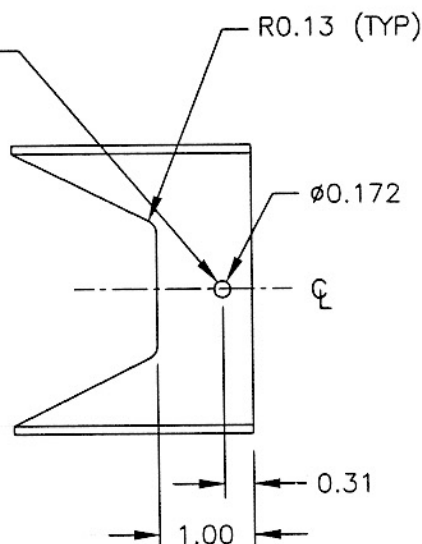


DART

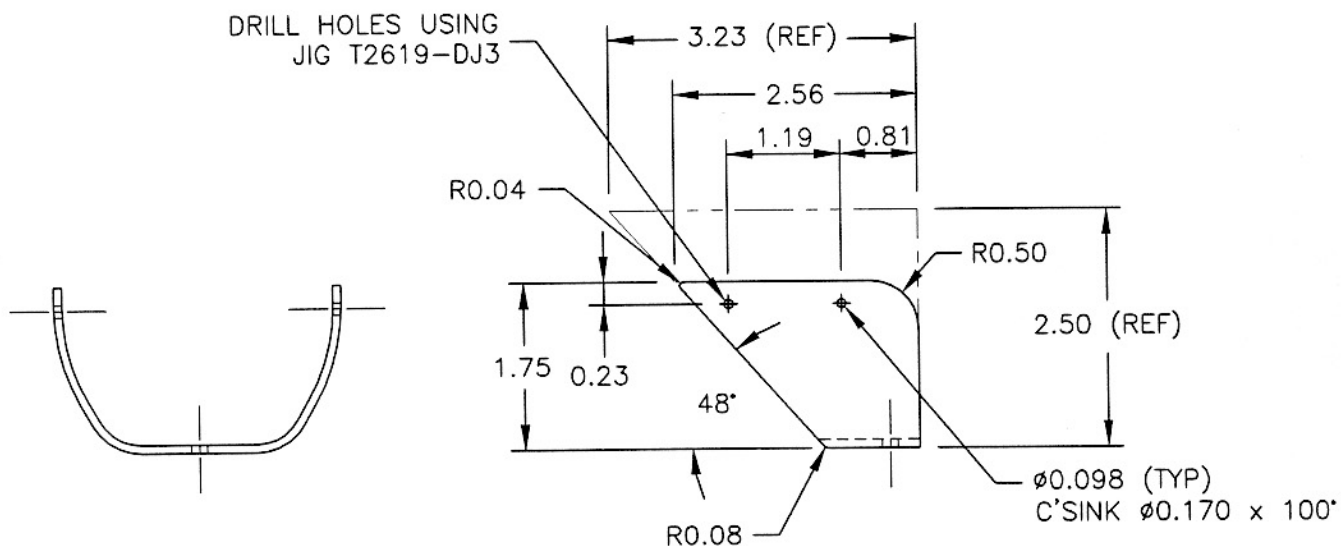
DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>DM</i>	APPROVED <i>JS</i>	DRAWING NO. D2619	REV. C SHEET 1 OF 2
DATE 97.09.17		TITLE FRONT COVER	SCALE 1:2
A	97.05.09	NEW ISSUE	
B	97.05.30	CHANGE DESIGN	
C	97.09.17	CHANGE SHAPE, REMOVE D2674-3	

RELEASED
470926 KE
TSR A450

DRILL HOLE USING
JIG T2619-DJ1



DRILL HOLES USING
JIG T2619-DJ3



D2619-1

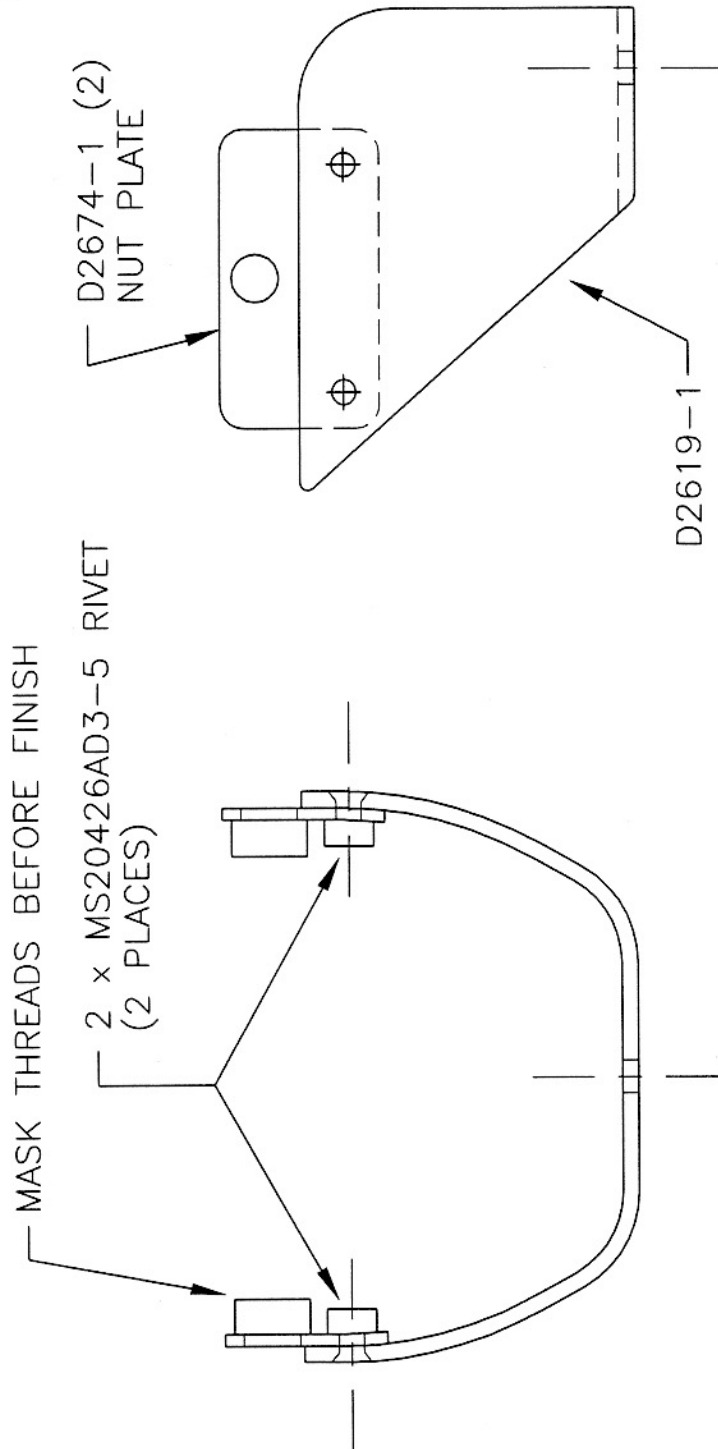
MATERIAL: MAKE FROM EXTRUSION D2622
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MDY</i>	APPROVED <i>KE</i>	DRAWING NO. D2619	REV. C SHEET 2 OF 2
DATE 97.09.17	TITLE FRONT COVER		SCALE 1:1

RELEASED

970926 KE
TSR A450



D2619-041 ASSEMBLY

- FINISH: - PRIME PER. QSI 005 4.2
OR
- POWDER COAT ASSEMBLY TO CUSTOMER SPEC AS PER QSI 005 4.3
OR
- PAINT ASSEMBLY TO CUSTOMER SPEC AS PER QSI 005 4.2